



MATERIAL: BLACK DELRIN



D2119

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE		CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DMPL DQ=NO OF SHEETS C=COUNTERSINK		DATE 17/1/92				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO W=SPOTWELD		DESIGN		TITLE		
	GENERAL	LIMITS	BASIC CODES		STRESS		HANDLE		
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH . S . 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES XXX ± .010 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BJ=MS20470AD BB=MS20476AD		CHECKED		CODE		
	REPORT ALL DISCREPANCIES — DO NOT SCALE				CLIENT		DWG NO D2119		
						SCALE		SFT	OF